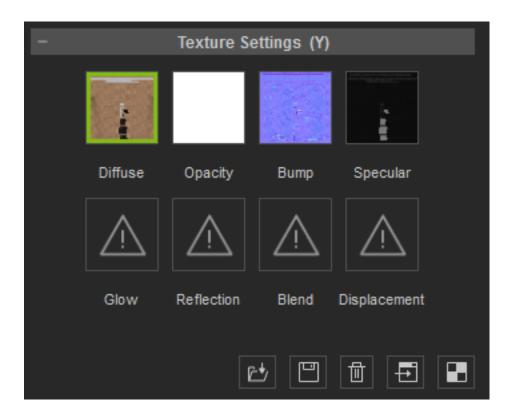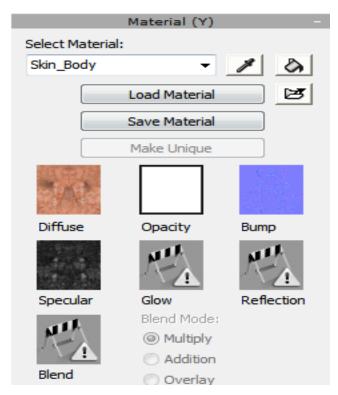Please remove non used Opacity texture from iClone or 3DXChange for other Game Engine or 3D Tools.

How to fix some transparent issue on other Game Engine or 3D Tools?