Am I allowed to use the output images and prints on physical products?

You are authorized to use the "Output" images for the 2D print on physical products, such as packaging materials (e.g. boxes, books, caps, t-shirts, stickers and so on). The 2D-printed physical products are permitted for commercial purposes, but not allowed to be reproduced more than 500,000 times in total.

Reallusion FAQ

https://kb.reallusion.com/Purchase/53065/Am-I-allowed-to-use-the-output-images-and-prints-on-physical