The real-time viewport in FashionGen does not support transparent rendering. As a result, transparent materials may appear opaque while working in FashionGen. Please note that FashionGen's viewport is not representative of the final appearance; always check the actual visuals in Character Creator.

Reallusion FAQ

https://kb.reallusion.com/Product/53260/Why-is-transparency-on-clothing-appearing-opaque-in-FashionGe